

APPENDIX

**Version with markings to show changes made,
pursuant to 37 C.F.R. § 1.121 (b)(1)(iii)**

IN THE CLAIMS:

26. (Three Times Amended) A process for producing a laundry detergent article [comprising] consisting essentially of:

- a) preparing a detergent formulation comprising a slurry, said slurry comprising amphoteric, nonionic or anionic surfactants, a builder, wherein said slurry has a viscosity in a range that permits coating a substrate;
- b) applying, in a single step process, said detergent formulation to a needlepunched, nonwoven substrate comprising fibers having a melting point of approximately 300°F or greater; and
- c) drying said detergent formulation and substrate until it forms said laundry detergent article that is dry to the touch and which does not substantially transfer detergent to other surfaces or to the skin when handled.